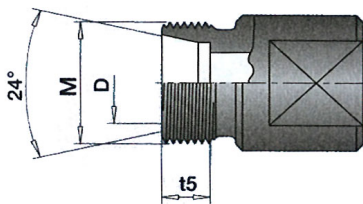


When stainless steel pipes are assembled, they must always be pre-assembled in a hardened pre-assembly adapter. They must never be assembled directly in the stainless steel adapter. The cones of the pre-assembly adapters are susceptible to wear and must therefore be inspected at regular intervals to check that they are still true to gauge.

**We recommend using only seamless, soft-annealed, stainless steel pipes made of 1.4571 according to DIN 2391 Part 1 or DIN 2462, tolerance class D4/T3.**



VMS 05

### Pre-assembly adapter for stainless steel cutting ring fitting

Art. No.	Type No.	Tube O.D.	Tread M	t5 mm	PN bar
112512	VMS 01	4	M8x1.0	4.0	100
112513	VMS 02	6	M10x1.0	5.5	100
112514	VMS 03	8	M12x1.0	5.5	100
112515	VMS 04	6	M12x1.5	7.0	315
112516	VMS 05	8	M14x1.5	7.0	315
112517	VMS 06	10	M16x1.5	7.0	315
112518	VMS 07	12	M18x1.5	7.0	315
112519	VMS 08	15	M22x1.5	7.0	315
112520	VMS 09	18	M26x1.5	7.5	315
112521	VMS 10	22	M30x2.0	7.5	315

Art. No.	Type No.	L1 mm	L2 mm	a/f mm
112512	VMS 01	25.0	8.0	10
112513	VMS 02	25.0	8.0	10
112514	VMS 03	26.0	9.0	12
112515	VMS 04	35.0	15.0	12
112516	VMS 05	36.0	15.0	12
112517	VMS 06	40.0	15.0	17
112518	VMS 07	40.0	15.0	17
112519	VMS 08	42.0	15.0	19
112520	VMS 09	45.0	15.0	22
112521	VMS 10	50.0	20.0	24

